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SEC 1474
(9-02)

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned
(e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)	6. Date Exercisable and Expiration Date (Month/Day/Year)	7. Title and Amount of Underlying Securities (Instr. 3 and 4)	8. Amount or Number of Shares
Stock Options	\$ 7					05/02/2004 05/02/2013	BMI Common Stock	8,400
Stock Options	\$ 7.125					05/18/2002 05/18/2011	BMI Common Stock	20,000
Stock Options	\$ 18.325					05/09/2006 05/09/2015	BMI Common Stock	4,500
Stock Options	\$ 31.41					05/05/2007 05/05/2016	BMI Common Stock	3,600
Stock Options	\$ 24.94					05/04/2008 05/04/2017	BMI Common Stock	3,600
Stock Options	\$ 7					05/02/2006 05/02/2013	BMI Common Stock	3,500

Reporting Owners

Reporting Owner Name / Address	Relationships			
	Director	10% Owner	Officer	Other
DIX RONALD H 4545 W BROWN DEER ROAD	X		Sr. VP-Admin.	

P.O. BOX 245036
MILWAUKEE, WI 53224-9536

Signatures

Ronald H. Dix 05/06/2009

__Signature of
Reporting Person

Date

Explanation of Responses:

- * If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. *See* 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) Shares granted 5/5/06 pursuant to the 2005 Restricted Stock Plan as approved by shareholders vested at the closing price of \$38.84 on 5/5/09 and were transferred to direct ownership.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure.
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