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JB CAPITAL PARTNERS LP  
Form SC 13G/A  
February 14, 2003

UNITED STATES  
SECURITIES AND EXCHANGE COMMISSION  
WASHINGTON, D.C. 20549

SCHEDULE 13G

UNDER THE SECURITIES EXCHANGE ACT OF 1934  
(AMENDMENT NO. 2)

RIVIERA TOOL COMPANY  
(Name of Issuer)

COMMON STOCK - NO PAR VALUE  
(Title of Class of Securities)

769648 10 6  
(CUSIP Number)

DECEMBER 31, 2002  
(Date of Event Which Requires Filing of This Statement)

Alan W. Weber  
23 Berkley Lane  
Rye Brook, New York 10573

(Name, Address and Telephone Number of Person  
Authorized to Receive Notices and Communications)

Check the appropriate box to designate the rule pursuant to which this Schedule  
is filed:

- Rule 13d-1(b)
- Rule 13d-1(c)
- Rule 13d-1(d)

Schedule 13G

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CUSIP NO. 769648 10 6  
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PAGE 2 OF 7 PAGES  
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				NAME OF REPORTING PERSON
	1.			JB Capital Partners, L.P.
				I.R.S. IDENTIFICATION NO. OF ABOVE PERSONS (ENTITIES ONLY)
				13-3726439
-----				
	2.			CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP* (a) [ ]
				(b) [X]
-----				
	3.			SEC USE ONLY

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-----  
 | | | CITIZENSHIP OR PLACE OF ORGANIZATION  
 | 4. | | Delaware  
 -----

-----  
 | | | SOLE VOTING POWER  
 | 5. | - 0 -  
 NUMBER OF |-----  
 SHARES | | SHARED VOTING POWER  
 BENEFICIALLY| 6. | 306,775  
 OWNED BY |-----  
 EACH | | SOLE DISPOSITIVE POWER  
 REPORTING | 7. | - 0 -  
 PERSON WITH |-----  
 | | | SHARED DISPOSITIVE POWER  
 | 8. | 306,775  
 -----

-----  
 | | | AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORT PERSON  
 | 9. | | 306,775  
 -----

-----  
 | | | CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN  
 |10. | | SHARES\* [ ]  
 -----

-----  
 | | | PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW 9  
 |11. | | 9.1%  
 -----

-----  
 | | | TYPE OF REPORTING PERSON\*  
 |12. | | PN  
 -----

\*SEE INSTRUCTIONS BEFORE FILLING OUT  
 INCLUDE BOTH SIDES OF THE COVER PAGE, REPSONSES TO ITEMS 1-7  
 (INCLUDING EXHIBITS) OF THE SCHEDULE, AND THE SIGNATURE ATTESTATION.

Schedule 13G

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 CUSIP NO. 769648 10 6  
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 PAGE 3 OF 7 PAGES  
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-----  
 | | | NAME OF REPORTING PERSON  
 | | | Alan W. Weber  
 | 1. | | I.R.S. IDENTIFICATION NO. OF ABOVE PERSONS (ENTITIES ONLY)  
 -----

-----  
 | 2. | | CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP\* (a) [ ]  
 | | | (b) [X]  
 -----

-----  
 | 3. | | SEC USE ONLY  
 -----

-----  
 | | | CITIZENSHIP OR PLACE OF ORGANIZATION  
 | 4. | | United States  
 -----

-----  
 | | | SOLE VOTING POWER  
 | 5. | - 0 -  
 NUMBER OF |-----  
 SHARES | | SHARED VOTING POWER  
 BENEFICIALLY| 6. | 306,775  
 OWNED BY |-----  
 -----

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EACH			SOLE DISPOSITIVE POWER
REPORTING		7.	- 0 -
PERSON WITH		-----	
			SHARED DISPOSITIVE POWER
		8.	306,775
-----			
			AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORT PERSON
		9.	306,775
-----			
			CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN
		10.	SHARES* [ ]
-----			
			PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW 9
		11.	9.1%
-----			
			TYPE OF REPORTING PERSON*
		12.	IN

\*SEE INSTRUCTIONS BEFORE FILLING OUT  
INCLUDE BOTH SIDES OF THE COVER PAGE, REPSONSES TO ITEMS 1-7  
(INCLUDING EXHIBITS) OF THE SCHEDULE, AND THE SIGNATURE ATTESTATION.

SCHEDULE 13G

ITEM 1(A). NAME OF ISSUER.  
Riviera Tool Company

ITEM 1(B). ADDRESS OF ISSUER'S PRINCIPAL EXECUTIVE OFFICES:  
5460 Executive Parkway S.E., Grand Rapids, Michigan 49512

ITEM 2(A). NAME OF PERSONS FILING:  
This statement is filed by:  
(i) JB Capital Partners, L.P., a Delaware limited partnership ("JB Capital") and  
(ii) Alan W. Weber, a United States citizen ("Weber");

ITEM 2(B). ADDRESS OF PRINCIPAL BUSINESS OFFICE OR, IF NONE, RESIDENCE:  
23 Berkley Lane, Rye Brook, New York 10573

ITEM 2(C). CITIZENSHIP:  
See Item 2(a)

ITEM 2(D). TITLE OF CLASS OF SECURITIES:  
Common Stock - No Par Value

ITEM 2(E). CUSIP NUMBER:  
769648 10 6

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ITEM 3. IF THIS STATEMENT IS FILED PURSUANT TO RULE 13D-1(B), OR 13D-2(B) OR (C), CHECK WHETHER THE PERSON FILING IS A:

Not applicable.

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SCHEDULE 13G

ITEM 4. OWNERSHIP:

- (a) Amount beneficially owned by reporting persons: 306,775 shares
- (b) Percent of class: 9.1%
- (c) Number of shares as to which such person has:
  - (i) Sole power to vote or to direct the vote: 0 shares
  - (ii) Shared power to vote or to direct the vote: 306,775 shares
  - (iii) Sole power to dispose or to direct the disposition of: 0 shares
  - (iv) Shared power to dispose or to direct the disposition of: 306,775 shares

ITEM 5. OWNERSHIP OF FIVE PERCENT OR LESS OF A CLASS.

Not applicable.

ITEM 6. OWNERSHIP OF MORE THAN FIVE PERCENT ON BEHALF OF ANOTHER PERSON.

Not applicable.

ITEM 7. IDENTIFICATION AND CLASSIFICATION OF THE SUBSIDIARY WHICH ACQUIRED THE SECURITY BEING REPORTED ON BY THE PARENT HOLDING COMPANY OR CONTROL PERSON.

Not applicable.

ITEM 8. IDENTIFICATION AND CLASSIFICATION OF MEMBERS OF THE GROUP.

None of the reporting persons is an entity specified in Rule 13d-1 (b) (1) (ii)

ITEM 9. NOTICE OF DISSOLUTION OF GROUP.

Not applicable.

ITEM 10. CERTIFICATIONS.

By signing below I certify that, to the best of my knowledge and belief, the securities referred to above were acquired and are held in the ordinary course of business and were not acquired and are not held for the purpose of or with the effect of changing or influencing the control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect.

SCHEDULE 13G

SIGNATURE

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

Dated: February 14, 2003

JB CAPITAL PARTNERS, L.P.

By: /s/ Alan W. Weber  
-----  
Name: Alan W. Weber  
Title: General Partner

By: /s/ Alan W. Weber  
-----  
Name: Alan W. Weber

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JOINT FILING AGREEMENT

The undersigned parties hereby agree that the Schedule 13G Amendment No. 2 filed herewith relating to the Common Shares, no par value, of Riviera Tool Company is being filed jointly with the Securities and Exchange Commission pursuant to Rule 13d-1(k) on behalf of each such person.

Dated: February 14, 2003

JB CAPITAL PARTNERS, L.P.

By: /s/ Alan W. Weber  
-----  
Name: Alan W. Weber  
Title: General Partner

By: /s/ Alan W. Weber  
-----  
Name: Alan W. Weber

