

BHP BILLITON LTD  
Form 6-K  
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BHP Billiton Production Report for the Quarter

Ended 31 December 2001

BHP Billiton today released its production report for the quarter ended 31 December 2001. The results demonstrate a solid operational performance, particularly from the iron ore and petroleum assets, and the contribution from new copper, metallurgical coal, petroleum and alumina operations.

The production figures also reflect BHP Billiton's international resource management strategy, including the decision to temporarily reduce copper production by an estimated 170,000 tonnes per annum.

• **Aluminium**

production was six per cent lower than the December 2000 quarter and four per cent lower than the September 2001 quarter. Production at Mozal (Mozambique) was significantly higher during the December 2001 quarter, compared to the corresponding period in 2000, reflecting the completion of full commissioning at that project in December 2000. Lower production at Alumar and Valesul over the half year reflects temporary power usage restrictions instigated by the Brazilian government in June 2001. Power rationing in the north of the country was suspended in January 2001 and it is expected that Alumar will return to full production during the March 2002 quarter.

• **Alumina**

production was 81 per cent higher than the December 2000 quarter and in line with the September 2001 quarter reflecting BHP Billiton's increased ownership in Worsley (Australia), effective January 2001 and a production capacity expansion at that asset, completed in April 2001.

• **Oil and Condensate**

production was in line with both the December 2000 quarter and the September 2001 quarter. Bass Strait (Australia) production remained constant compared to both periods due to successful infill drilling. Liverpool Bay (UK) production was significantly higher than the December 2000 quarter due to increased stabilised production from that asset.

Increased production was also recorded at the Bruce and Keith fields (UK) during the December 2001 quarter due to increased customer demand. In addition, Typhoon (USA) reported higher production during the December 2001 quarter following the ramp-up of first production from the deepwater Gulf of Mexico asset (commenced operations in July 2001). Higher production was recorded at the Wanaea/Cossack fields (Australia) during the December 2001 quarter following planned maintenance in the previous quarter.

- **Natural Gas**

production was 25 per cent higher than the December 2000 quarter and seven per cent higher than the September 2001 quarter. Higher year on year gas production at Bass Strait (Australia) was due to sales into the Eastern Gas Pipeline. Compared to both periods, natural gas production was also significantly higher at the Liverpool Bay, Bruce and Keith fields (UK) due to increased customer demand.

- **Copper**

production was 18 per cent lower than the December 2000 quarter and 10 per cent higher than the September 2001 quarter. Copper production at Escondida (Chile) was lower compared to both periods due to temporary production cuts announced in November 2001 and a natural decline in head grade. BHP Billiton recorded higher copper production in the December 2001 quarter following the successful achievement of commercial production at Antamina (Peru) in October 2001 - more than four months ahead of schedule. Lower year on year copper production was largely due to BHP Billiton no longer reporting production from the Ok Tedi mine (Papua New Guinea).

During January 2002, BHP Billiton commenced the temporary curtailment of production at its Tintaya (Peru) operations and closed its remaining in-situ leaching operations at San Manuel (USA) as part of its international copper resource management strategy. At the time of the announcements Tintaya was producing 90,000 tonnes per annum of copper, while San Manuel was producing 9,000 tonnes per annum of copper cathode.

- **Iron Ore**

production was six per cent higher than the December 2000 quarter and in line with the September 2001 quarter. Western Australian iron ore set new production records during both the half year and December 2001 quarter (8.2 per cent higher than the previous half year and 14.2 per cent higher than the December 2000 quarter) due to continuing strong demand for product in Japan, China and other Asian markets. Higher production in the December 2001 quarter also allowed for the rebuilding of port stockpiles from previously low levels. During the half year, BHP Billiton sold 37.1 million wet tonnes (100 per cent terms) of WA iron ore, which is an increase of 4.9 per cent compared to the corresponding period in 2000.

- **Metallurgical Coal**

production was eight per cent lower than the December 2000 quarter and 10 per cent lower than the September 2001 quarter. Shipments from the Queensland (Australia) coal mines were 13.4 million tonnes over the half year, or two per cent higher than the corresponding period in 2000. Higher production was recorded at Blackwater (Australia) during the December 2001 quarter following the expansion of production facilities and the successful integration of the South Blackwater operations, acquired as part of QCT Resources in July 2001.

Lower production, compared to the December 2000 quarter, follows the equalisation of Queensland (Australia) coal interests with Mitsubishi to form the BHP Billiton Mitsubishi Alliance in March 2001. Production at the Gregory Joint Venture (Australia) during the half year was impacted by adverse roof conditions encountered at the Crinum mine between August and December.

- **Energy Coal**

production was 20 per cent lower than the December 2000 quarter and eight per cent lower than the September 2001 quarter. The decline in production was largely due to the divestment of BHP Billiton's 80 per cent interest in the PT Arutmin assets (Indonesia) in November 2001 and the sale of the Matla and Glisa mines (South Africa) in the June 2001 quarter. Lower production during the half year also reflects the accelerated closure of the Rietspruit mine (South Africa) in November 2001.

- **Nickel**

production during the quarter was 22 per cent higher than the December 2000 quarter and 10 per cent higher than the September 2001 quarter. The year on year increase was largely due to higher production and sales at Cerro Matoso (Colombia) following commencement of production from the Line II expansion in January 2001. Higher production was also recorded at Yabulu (Australia) and Cerro Matoso during the December 2001 quarter following the completion of planned maintenance in the previous period.

- **Ekati™ Diamond**

production was 192 per cent higher than the December 2000 quarter and 21 per cent higher than the September 2001 quarter following the acquisition of Dia Met Minerals Ltd, effective 1 July 2001. Higher production was also recorded during the December quarter following the commencement of mining at the Misery pipe in December 2001. Production from the Misery pipe will provide a small but consistent proportion of the Ekati™ mine's total output with the Panda pipe continuing to be the main source of production.

- **Raw Steel**

production was eight per cent lower than the December 2000 quarter and nine per cent lower than the September 2001 quarter. Lower production was largely due to industrial action at the Port Kembla steelworks (Australia) during the December 2001 quarter. Domestic despatches were significantly higher, compared to the December 2000 quarter, due to strong demand for coated, pipe and tube, plate and tinplate products.

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Australia

Andrew Nairn, Investor Relations

Tel:+61 3 9609 3952

Mobile: +61 408 313 259

Email: [Andrew.W.Nairn@bhpbilliton.com](mailto:Andrew.W.Nairn@bhpbilliton.com)

Mandy Frostick, Media Relations

Tel:+61 3 9609 4157

Mobile: +61 419 546 245

Email: [Mandy.J.Frostick@bhpbilliton.com](mailto:Mandy.J.Frostick@bhpbilliton.com)

**United States**

Francis McAllister, Investor Relations

Tel: +1 713 961 8625

Mobile: +1 713 480 3699

Email: Francis.R.McAllister@bhpbilliton.com

**United Kingdom/ South Africa**

Ariane Gentil, Manager Communications

Tel:+44 20 7747 3977

Mobile: +44 7881 518 715

Email: Ariane.Gentil@bhpbilliton.com

Michael Campbell, Investor &amp; Media Relations

Tel:+27 11 376 3360

Mobile: +27 82 458 2587

Email: Michael.J.Campbell@bhpbilliton.com

<b>BHP BILLITON PRODUCTION SUMMARY</b>										
			QUARTER ENDED			HALF YEAR ENDED		% CHANGE		
			DEC	SEPT	DEC	DEC	DEC	DEC Q01	DEC Q01	YTD 01
			2000	2001	2001	2001	2000	vs	vs	vs
			2000	2001	2001	2001	2000	DEC Q00	SEPT Q01	YTD 00
<b>ALUMINIUM</b>										
	Alumina	('000 tonnes)	533	964	965	1,929	1,072	81%	0%	80%
	Aluminium	('000 tonnes)	251	244	235	479	484	-6%	-4%	-1%
<b>BASE METALS</b>										
	Copper	('000 tonnes)	271.6	202.1	221.6	423.6	483.7	-18%	10%	-12%
	Lead	(tonnes)	51,104	54,032	53,212	107,244	104,047	4%	-2%	3%
	Zinc	(tonnes)	33,804	29,402	46,719	76,122	63,315	38%	59%	20%
	Gold	(ounces)	186,314	69,682	74,162	143,844	361,353	-60%	6%	-60%
	Silver	('000 ounces)	8,060	8,183	9,281	17,464	16,135	15%	13%	8%
	Molybdenum	('000 tonnes)	0.1	0.2	0.2	0.3	0.1	12%	1%	123%

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CARBON STEEL MATERIALS										
	Iron ore	('000 tonnes)	16,230	17,080	17,283	34,363	33,510	6%	1%	3%
	Metallurgical coal	('000 tonnes)	8,877	9,035	8,149	17,184	16,841	-8%	-10%	2%
	Manganese ores	('000 tonnes)	897	973	888	1,860	1,921	-1%	-9%	-3%
	Manganese alloys	('000 tonnes)	173	119	165	284	348	-5%	39%	-18%
	Hot briquetted iron	('000 tonnes)	291	386	384	770	396	32%	0%	95%
STAINLESS STEEL MATERIALS										
	Nickel	('000 tonnes)	14.4	15.9	17.5	33.4	27.2	22%	10%	23%
	Chrome ores	('000 tonnes)	898	629	609	1,238	1,819	-32%	-3%	-32%
	Ferrocchrome	('000 tonnes)	249	207	206	413	522	-17%	0%	-21%
ENERGY COAL		('000 tonnes)	25,821	22,405	20,623	43,028	46,663	-20%	-8%	-8%
PETROLEUM										
	Crude oil and condensate	('000 bbl)	20,000	19,492	19,747	39,239	40,817	-1%	1%	-4%
	Natural gas	(bcf)	60.83	71.24	76.23	147.47	122.58	25%	7%	20%
	LPG	('000 tonnes)	155.04	182.71	173.01	355.72	327.81	12%	-5%	9%
	Ethane	('000 tonnes)	9.98	24.05	18.59	42.64	33.17	86%	-23%	29%
BHP STEEL										
	Raw steel	('000 tonnes)	1,372	1,382	1,262	2,644	2,827	-8%	-9%	-6%
	Marketable steel products	('000 tonnes)	1,268	1,377	1,169	2,546	2,693	-8%	-15%	-5%
EXPLOR'N, TECH & NEW BUS										
	Diamonds	('000 carats)	318	767	928	1,695	627	192%	21%	170%

BHP BILLITON ATTRIBUTABLE PRODUCTION									
			QUARTER ENDED					HALF YEAR ENDED	
		BHP Billiton Interest	DEC 2000	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	DEC 2001	DEC 2000
<b>ALUMINIUM</b>									
ALUMINA									
Production ('000 tonnes)									
	Worsley (a)	86%	211	541	674	662	671	1,333	417
	Suriname	45%	215	213	211	219	209	428	428
	Alumar	36%	107	114	113	83	85	168	227
	Total		533	868	998	964	965	1,929	1,072
<b>ALUMINIUM</b>									
Production ('000 tonnes)									
	Hillside	100%	127	122	123	125	117	242	253
	Bayside	100%	45	44	43	44	45	89	91
	Alumar	46.3%	44	42	43	35	32	67	87
	Valesul	45.5%	12	11	9	8	9	17	23
	Mozal (b)	47%	23	31	32	32	32	64	30
	Total		251	250	250	244	235	479	484
<b>BASE METALS (c)</b>									
COPPER									
Payable metal ('000 tonnes)									
	Escondida	57.5%	105.8	98.3	89.1	89.3	80.1	169.5	215.3
	Ok Tedi (d)	52%	54.1	51.7	53.4	-	-	-	103.9
	Tintaya	100%	24.0	18.4	20.1	20.9	22.9	43.8	46.5
	Antamina (e)	33.8%	-	-	-	-	26.5	26.5	-
	Alumbrera (e)	25%	9.9	10.8	11.9	11.6	12.0	23.6	9.9
	Highland Valley (e)	33.6%	16.1	14.8	14.1	16.1	16.0	32.1	16.1
	Selbaie	100%	3.2	3.3	2.9	2.5	2.7	5.1	6.6
	Total		213.1	197.2	191.5	140.4	160.2	300.6	398.3

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Refined production ('000 tonnes)									
	Escondida	57.5%	20.5	21.0	22.0	21.9	21.9	43.8	40.4
	Cerro Colorado (e)	100%	31.0	32.0	33.8	34.0	33.8	67.8	31.0
	San Manuel	100%	2.6	2.5	2.3	2.3	2.2	4.5	5.4
	Pinto Valley	100%	4.4	3.9	3.8	3.4	3.4	6.8	8.7
	Total		58.5	59.4	62.0	61.6	61.4	123.0	85.4
LEAD									
Payable metal (tonnes)									
	Cannington	100%	49,503	45,228	54,271	52,879	51,914	104,793	100,830
	Pering	100%	1,601	1,320	1,486	1,153	1,298	2,451	3,217
	Total		51,104	46,548	55,757	54,032	53,212	107,244	104,047
ZINC									
Payable metal (tonnes)									
	Cannington	100%	17,994	15,877	17,176	14,058	17,285	31,343	31,141
	Antamina (e)	33.8%	-	-	-	-	16,010	16,010	-
	Selbaie	100%	10,312	8,868	7,969	9,456	8,106	17,562	21,671
	Pering	100%	5,498	5,010	5,397	5,888	5,318	11,206	10,503
	Total		33,804	29,755	30,542	29,402	46,719	76,122	63,315
BASE METALS (continued)									
GOLD									
Payable concentrate (ounces)									
	Ok Tedi (d)	52%	127,049	115,576	124,729	-	-	-	267,797
	Escondida	57.5%	13,270	10,582	10,302	10,641	12,166	22,807	28,713
	Tintaya	100%	4,638	5,146	7,693	10,249	11,500	21,749	11,585
	Alumbrera (e)	25%	32,013	31,947	42,205	42,584	45,567	88,151	32,013
	Selbaie	100%	9,344	8,472	8,198	6,207	4,929	11,136	21,245
	Total		186,314	171,723	193,126	69,682	74,162	143,844	361,353
SILVER									

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Payable metal ('000 ounces)									
	Cannington	100%	7,591	6,462	7,806	7,804	7,915	15,719	15,220
	Antamina (e)	33.8%	-	-	-	-	690	690	-
	Selbaie	100%	469	362	259	379	676	1,055	915
	Total		8,060	6,824	8,065	8,183	9,281	17,464	16,135
MOLYBDENUM									
Payable metal ('000 tonnes)									
	Highland Valley (e)	33.6%	0.14	0.12	0.12	0.15	0.15	0.30	0.14
CARBON STEEL MATERIALS									
IRON ORE									
Production ('000 tonnes)									
	Mt Newman Joint Venture	85%	5,500	4,591	5,239	5,973	6,423	12,396	11,120
	Goldsworthy Joint Venture	85%	1,730	1,453	1,788	1,656	1,667	3,323	3,360
	Yandi Joint Venture	85%	5,840	6,354	6,882	7,046	6,933	13,979	12,920
	Jimblebar	100%	1,250	991	1,272	1,182	1,332	2,514	2,380
	Samarco	50%	1,910	1,885	1,893	1,223	928	2,151	3,730
	Total		16,230	15,274	17,074	17,080	17,283	34,363	33,510
METALLURGICAL COAL (f)									
Production ('000 tonnes)									
	CQCA Joint Venture (g)	50%	3,794	3,519	4,064	4,002	3,908	7,910	7,755
	South Blackwater (h)	50%	-	-	-	670	524	1,194	-
	Gregory Joint Venture (g)	50%	970	845	960	486	408	894	1,821
	BHP Mitsui Coal (i)	80%	1,525	1,678	1,802	1,823	1,467	3,290	2,939



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	QCT Resources (j)	50%	1,260	1,837	2,087	-	-	-	1,260
	Illawarra	100%	1,328	1,619	1,889	2,055	1,841	3,896	3,066
	Total		8,877	9,498	10,802	9,035	8,149	17,184	16,841
<b>MANGANESE ORES</b>									
Saleable production ('000 tonnes)									
	South Africa (k)	60%	579	538	490	467	501	968	1,134
	Australia (k)	60%	318	379	446	505	387	892	787
	Total		897	917	936	973	888	1,860	1,921
<b>CARBON STEEL MATERIALS (cont'd)</b>									
<b>MANGANESE ALLOYS</b>									
Saleable production ('000 tonnes)									
	South Africa (k)	60%	106	96	85	69	101	170	217
	Australia (k)	60%	67	64	51	50	63	113	131
	Total		173	160	136	119	165	284	348
<b>HOT BRIQUETTED IRON</b>									
Production ('000 tonnes)									
	Boodarie™ Iron	100%	291	177	276	386	384	770	396
<b>STAINLESS STEEL MATERIALS</b>									
<b>NICKEL</b>									
Production ('000 tonnes)									
	CMSA	99.8%	6.9	9.4	9.1	9.6	10.4	20.0	13.3
	Yabulu	100%	7.5	7.4	7.7	6.3	7.1	13.4	13.9
	Total		14.4	16.8	16.8	15.9	17.5	33.4	27.2
<b>CHROME ORES</b>									
Saleable production ('000 tonnes)									

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	South Africa (k)	60%	898	674	665	629	609		1,238	1,819
<b>FERROCHROME</b>										
Saleable production ('000 tonnes)										
	South Africa (k)	60%	249	192	194	207	206		413	522
<b>ENERGY COAL</b>										
Production ('000 tonnes)										
	South Africa	100%	17,811	14,379	14,571	14,538	13,724		28,262	32,372
	USA	100%	3,962	3,993	3,890	3,106	3,170		6,276	7,042
	Australia	100%	1,227	1,512	1,329	1,173	863		2,036	2,462
	Indonesia (l)	80%	2,134	2,035	2,291	2,450	1,778		4,228	4,100
	Colombia (m)	17%-33%	687	1,091	1,053	1,138	1,088		2,226	687
	Total		25,821	23,010	23,134	22,405	20,623		43,028	46,663
<b>PETROLEUM</b>										
Production										
	Crude oil & condensate	(000 bbl)	20,000	19,911	18,378	19,492	19,747		39,239	40,817
	Natural gas	(bcf)	60.83	67.61	71.64	71.24	76.23		147.47	122.58
	LPG	('000 tonnes)	155.04	170.62	175.60	182.71	173.01		355.72	327.81
	Ethane	('000 tonnes)	9.98	15.69	18.53	24.05	18.59		42.64	33.17
<b>BHP STEEL</b>										
Production ('000 tonnes)										
	Raw steel	100%	1,372	1,277	1,328	1,382	1,262		2,644	2,827
	Marketable steel products	100%	1,268	1,345	1,469	1,377	1,169		2,546	2,693
<b>EXPLORATION, TECH &amp; NEW BUSINESS</b>										
<b>DIAMONDS</b>										

Production ('000 carats)									
Ekati™ (n)	80%	318	375	427	767	928		1,695	627
(a) Interest in Worsley increased from 30% to 86% effective January 2001.									
(b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.									
(c) Metal production is reported on the basis of payable metal.									
(d) Ok Tedi data shown on 100% basis. BHP Billiton holds a 52% equity interest in Ok Tedi. BHP Billiton announced in August 2001									
that no profit would be recognised for Ok Tedi from 1 July 2001 except to the extent that dividends are received.									
Accordingly, Ok Tedi September 2001 and December 2001 quarter copper production (100% basis) of 48,200 tonnes and									
43,800 tonnes respectively and gold production of 104,855 ounces and 98,210 ounces respectively has not been recognised.									
(e) Included from 1 October 2000, the effective date of the acquisition of Rio Algom. Antamina commenced commercial									
production in October 2001.									
(f) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.									
(g) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).									
(h) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and									
Mitsubishi Development Pty Ltd.									
(i) Shown on 100% basis before 20% outside equity interest.									
(j) Production reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is equally owned by									
BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited (QCT) in November 2000. In June 2001,									
Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.									
(k) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.									
(l) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production.									
BHP Billiton sold its interest in the Senakin and Satui mines effective 30 November 2001.									

(m) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000									
and November 2000 respectively.									
(n) Interest in Ekati™ increased from 51% to 80% effective July 2001.									
<b>PRODUCTION AND SHIPMENT REPORT</b>									
								HALF YEAR ENDED	
QUARTER ENDED									
		DEC	MARCH	JUNE	SEPT	DEC		DEC	DEC
		2000	2001	2001	2001	2001		2001	2000
<b>ALUMINIUM</b>									
BHP Billiton attributable production and sales unless otherwise stated.									
('000 tonnes)									
<b>ALUMINA</b>									
Production									
Worsley, Australia (a)		211	541	674	662	671		1,333	417
Paranam, Suriname		215	213	211	219	209		428	428
Alumar, Brazil		107	114	113	83	85		168	227
Total		533	868	998	964	965		1,929	1,072
Sales									
Worsley, Australia (a)		205	388	725	692	638		1,330	390
Paranam, Suriname		194	224	186	224	221		445	408
Alumar, Brazil		116	120	116	79	88		167	226
Total		515	732	1,027	995	947		1,942	1,024
(a) Interest in Worsley increased from 30% to 86% effective January 2001.									
<b>ALUMINIUM</b>									
Production									
Hillside, South Africa		127	122	123	125	117		242	253
Bayside, South Africa		45	44	43	44	45		89	91
Alumar, Brazil		44	42	43	35	32		67	87
Valesul, Brazil		12	11	9	8	9		17	23
Mozal, Mozambique (b)		23	31	32	32	32		64	30

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	Total		251	250	250	244	235		479	484
	Sales									
	Hillside, South Africa		127	121	124	123	117		240	253
	Bayside, South Africa		46	42	50	43	43		86	87
	Alumar, Brazil		43	41	45	34	33		67	85
	Valesul, Brazil		11	7	12	8	8		16	22
	Mozal, Mozambique (b)		20	32	33	32	32		64	25
	Total		247	243	264	240	233		473	472
	(b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.									

PRODUCTION AND SHIPMENT REPORT										
QUARTER ENDED							HALF YEAR ENDED			
			DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC	
			2000	2001	2001	2001	2001	2001	2000	
<b>BASE METALS</b>										
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.										
<u>Escondida, Chile</u>										
	Material mined (100%)	('000 tonnes)	77,436	74,691	77,115	85,344	84,821		170,164	152,994
	Sulphide ore milled (100%)	('000 tonnes)	11,534	11,128	10,650	11,205	10,060		21,265	23,893
	Average copper grade	(%)	1.94%	1.95%	1.82%	1.75%	1.72%		1.74%	1.89%
	Production ex Mill (100%)	('000 tonnes)	190.4	176.4	159.5	162.0	144.4		306.3	389.9
	Production									
	Payable copper	('000 tonnes)	105.8	98.3	89.1	89.3	80.1		169.5	215.3
	Payable gold concentrate	(fine ounces)	13,270	10,582	10,302	10,641	12,166		22,807	28,713
	Copper cathode (SXEW)	('000 tonnes)	20.5	21.0	22.0	21.9	21.9		43.8	40.4

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	Sales									
	Payable copper	('000 tonnes)	118.0	109.5	88.3	83.8	87.0		170.7	202.6
	Payable gold concentrate	(fine ounces)	15,279	11,692	9,780	8,729	12,386		21,115	27,552
	Copper cathode (SXEW)	('000 tonnes)	19.8	21.8	23.1	22.9	18.0		40.8	41.9
<u>OK Tedi, Papua New Guinea (a)</u>										
	Material mined	('000 tonnes)	22,673	22,244	22,482	-	-		-	44,972
	Ore milled	('000 tonnes)	8,286	8,250	8,116	-	-		-	15,657
	Average head grades									
	- Copper	(%)	0.91%	0.85%	0.92%	-	-		-	0.92%
	- Gold	(g/t)	0.77	0.70	0.82	-	-		-	0.88
	Production									
	Payable copper	('000 tonnes)	54.1	51.7	53.4	-	-		-	103.9
	Payable gold concentrate	(fine ounces)	127,049	115,576	124,729	-	-		-	267,797
	Sales									
	Payable copper	('000 tonnes)	53.5	53.4	67.5	-	-		-	89.6
	Payable gold concentrate	(fine ounces)	135,494	113,760	156,860	-	-		-	235,975
(a) Ok Tedi data shown on 100% basis. BHP Billiton holds a 52% equity interest in Ok Tedi. BHP Billiton announced in August 2001										
that no profit would be recognised for Ok Tedi from 1 July 2001 except to the extent that dividends are received.										
Accordingly, Ok Tedi September 2001 and December 2001 quarter copper production (100% basis) of 48,200 tonnes and										
43,800 tonnes respectively and gold production of 104,855 ounces and 98,210 ounces respectively has not been recognised.										
<u>Tintaya, Peru</u>										
	Material mined	('000 tonnes)	16,723	14,566	16,447	17,600	14,115		31,715	33,117
	Ore milled	('000 tonnes)	1,744	1,429	1,508	1,640	1,569		3,209	3,364

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	Average copper grade	(%)	1.56%	1.47%	1.56%	1.58%	1.72%		1.65%	1.56%
	Production									
	Payable copper	('000 tonnes)	24.0	18.4	20.1	20.9	22.9		43.8	46.5
	Payable gold concentrate	(fine ounces)	4,638	5,146	7,693	10,249	11,500		21,749	11,585
	Sales									
	Payable copper	('000 tonnes)	24.5	12.1	32.0	19.2	17.8		37.0	42.2
	Payable gold concentrate	(fine ounces)	5,149	3,125	10,350	9,745	9,546		19,291	12,943
<u>Cerro Colorado, Chile</u>										
<u>(a)</u>										
	Material mined	('000 tonnes)	14,957	13,342	14,177	13,595	16,677		30,272	14,957
	Ore milled	('000 tonnes)	3,264	3,479	3,546	3,517	3,894		7,411	3,264
	Average copper grade	(%)	1.08%	1.09%	1.09%	1.08%	1.13%		1.11%	1.08%
	Production									
	Copper cathode	('000 tonnes)	31.0	32.0	33.8	34.0	33.8		67.8	31.0
	Sales									
	Copper cathode	('000 tonnes)	30.4	32.8	33.6	34.0	31.7		65.7	30.4
(a) Cerro Colorado (BHP Billiton 100%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.										
<u>Antamina, Peru (a)</u>										
	Material mined (100%)	('000 tonnes)					22,589		22,589	
	Ore milled (100%)	('000 tonnes)					6,318		6,318	
	Average head grades									
	- Copper	(%)					1.32%		1.32%	
	- Zinc	(%)					2.03%		2.03%	
	- Silver	(g/t)					223		223	

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	Production									
	Payable copper	('000 tonnes)					26.5		26.5	
	Payable zinc	(tonnes)					16,010		16,010	
	Payable silver	('000 ounces)					690		690	
	Sales									
	Payable copper	('000 tonnes)					28.7		28.7	
	Payable zinc	(tonnes)					8,983		8,983	
	Payable silver	('000 ounces)					596		596	
(a) BHP Billiton acquired its 33.8% interest in Antamina in October 2000 as part of the acquisition of Rio Algom. Commercial										
production commenced on 1 October 2001.										
<u>Alumbraera, Argentina</u>										
<u>(a)</u>										
	Material mined (100%)	('000 tonnes)	27,823	25,829	27,182	29,545	28,635		58,180	27,823
	Ore milled (100%)	('000 tonnes)	7,097	7,041	7,445	7,516	7,142		14,658	7,097
	Average head grades									
	- Copper	(%)	0.64%	0.71%	0.74%	0.70%	0.74%		0.72%	0.64%
	- Gold	(g/t)	0.8	0.8	1.0	1.0	1.1		1.0	0.8
	Production									
	Payable copper	('000 tonnes)	9.9	10.8	11.9	11.6	12.0		23.6	9.9
	Payable gold	(fine ounces)	30,094	30,579	39,922	40,370	42,978		83,348	30,094
	Payable gold - dore	(fine ounces)	1,919	1,368	2,283	2,214	2,589		4,803	1,919
	Sales									
	Payable copper	('000 tonnes)	8.4	9.5	14.2	9.8	13.1		22.9	8.4
	Payable gold	(fine ounces)	26,819	27,635	45,999	34,461	48,223		82,684	26,819
			1,907	1,934	2,138	2,009	1,829		3,838	1,907



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	Payable gold - dore	(fine ounces)							
(a) Alumbreira (BHP Billiton 25%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.									
<u>Highland Valley, Canada (a)</u>									
	Material mined (100%)	('000 tonnes)	21,203	19,104	18,988	19,911	20,883	40,794	21,203
	Ore milled (100%)	('000 tonnes)	13,155	11,784	11,355	12,841	12,912	25,753	13,155
	Average copper grade	(%)	0.42%	0.43%	0.43%	0.43%	0.42%	0.42%	0.42%
Production									
	Payable copper	('000 tonnes)	16.1	14.8	14.1	16.1	16.0	32.1	16.1
	Payable Molybdenum	('000 tonnes)	0.14	0.12	0.12	0.15	0.15	0.30	0.14
Sales									
	Payable copper	('000 tonnes)	10.5	10.7	11.6	23.2	18.8	42.0	10.5
	Payable Molybdenum	('000 tonnes)	0.21	0.18	0.14	0.14	0.10	0.24	0.21
(a) Highland Valley (BHP Billiton 33.6%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.									
<u>Cannington, Australia</u>									
	Material mined	('000 tonnes)	460	464	507	543	555	1,098	890
	Ore milled	('000 tonnes)	461	422	490	496	538	1,034	869
Average head grades									
	- Silver	(g/t)	606	539	577	598	567	582	641
	- Lead	(%)	12.8%	12.7%	13.2%	13.2%	12.1%	12.6%	13.6%
	- Zinc	(%)	5.6%	5.5%	5.5%	4.8%	5.3%	5.0%	5.3%
Production									
	Payable silver	('000 ounces)	7,591	6,462	7,806	7,804	7,915	15,719	15,220

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	Payable lead	(tonnes)	49,503	45,228	54,271	52,879	51,914		104,793	100,830
	Payable zinc	(tonnes)	17,994	15,877	17,176	14,058	17,285		31,343	31,141
	Sales									
	Payable silver	('000 ounces)	6,583	8,107	8,681	7,231	8,045		15,276	13,571
	Payable lead	(tonnes)	43,036	55,949	61,243	49,423	52,577		102,000	89,115
	Payable zinc	(tonnes)	13,262	20,588	17,496	13,220	17,850		31,070	24,943
<u>Selbaie, Canada</u>										
	Ore milled	('000 tonnes)	933	902	896	1,006	1,029		2,035	2,211
	Average head grades									
	- Zinc	(%)	1.54%	1.57%	1.42%	1.50%	1.29%		1.39%	1.56%
	- Copper	(%)	0.43%	0.46%	0.42%	0.34%	0.34%		0.34%	0.43%
	- Gold	(g/t)	0.43	0.40	0.42	0.34	0.24		0.29	0.47
	- Silver	(g/t)	29.05	25.22	18.12	25.02	37.23		31.19	28.09
	Production									
	Payable zinc	(tonnes)	10,312	8,868	7,969	9,456	8,106		17,562	21,671
	Payable copper	(tonnes)	3,183	3,279	2,872	2,470	2,668		5,138	6,573
	Payable gold concentrate	(ounces)	9,344	8,472	8,198	6,207	4,929		11,136	21,245
	Payable silver	('000 ounces)	469	362	259	379	676		1,055	915
	Sales									
	Payable zinc	(tonnes)	9,780	9,110	8,406	9,959	7,932		17,891	19,163
	Payable copper	(tonnes)	3,390	3,260	3,035	3,196	2,615		5,811	6,373
	Payable gold concentrate	(ounces)	11,777	10,177	8,207	8,112	8,002		16,114	18,059
	Payable silver	('000 ounces)	494	445	405	284	321		605	1,029
<u>Pering, South Africa</u>										
	Ore milled	('000 tonnes)	336	327	345	339	342		681	672
	Average head grades									
	- Zinc	(%)	2.22%	2.03%	2.09%	2.00%	1.90%		1.96%	2.12%
	- Lead	(%)	0.68%	0.55%	0.60%	0.49%	0.54%		0.52%	0.68%

	Production									
	Payable zinc	(tonnes)	5,498	5,010	5,397	5,888	5,318		11,206	10,503
	Payable lead	(tonnes)	1,601	1,320	1,486	1,153	1,298		2,451	3,217
	Sales									
	Payable zinc	(tonnes)	4,990	5,170	5,060	4,900	4,859		9,759	9,917
	Payable lead	(tonnes)	1,250	1,590	1,490	1,336	1,217		2,553	2,952
<b>San Manuel, USA</b>										
	Production									
	Copper cathode (SXEW)	('000 tonnes)	2.6	2.5	2.3	2.3	2.2		4.5	5.4
<b>Pinto Valley, USA</b>										
	Production									
	Copper cathode (SXEW)	('000 tonnes)	4.4	3.9	3.8	3.4	3.4		6.8	8.7

<b>PRODUCTION AND SHIPMENT REPORT</b>										
			QUARTER ENDED					HALF YEAR ENDED		
			DEC	MARCH	JUNE	SEPT	DEC		DEC	DEC
			2000	2001	2001	2001	2001		2001	2000
<b>CARBON STEEL MATERIALS</b>										
BHP Billiton attributable production and sales unless otherwise stated.										
	('000 tonnes)									
<b>IRON ORE (a)</b>										
<b>Pilbara, Australia</b>										
	Production									
	Mt Newman Joint Venture		5,500	4,591	5,239	5,973	6,423		12,396	11,120
	Goldsworthy Joint Venture		1,730	1,453	1,788	1,656	1,667		3,323	3,360
	Yandi Joint Venture		5,840	6,354	6,882	7,046	6,933		13,979	12,920
	Jimblebar		1,250	991	1,272	1,182	1,332		2,514	2,380
	Total (BHP Billiton share)		14,320	13,389	15,181	15,858	16,355		32,213	29,780

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	Total production (100%)		16,626	15,577	17,636	18,448	19,006		37,453	34,615
	Shipments									
	Lump		3,730	3,950	3,823	3,729	3,483		7,212	7,670
	Fines		11,400	11,171	11,545	12,334	12,025		24,359	22,440
	Total (BHP Billiton share)		15,130	15,121	15,368	16,063	15,508		31,571	30,110
	Total shipments (100%)		17,798	17,789	18,080	18,897	18,245		37,142	35,420
	(a) Iron ore production and shipments are reported on a wet tonnes basis.									
	<u>Samarco, Brazil</u>									
	Production		1,910	1,885	1,893	1,223	928		2,151	3,730
	Shipments		2,150	1,699	1,460	1,156	1,440		2,596	3,820
	METALLURGICAL COAL									
	(a)									
	<u>Queensland, Australia</u>									
	Production									
	<u>COCA Joint Venture (b)</u>									
	Blackwater		1,076	1,066	1,130	977	1,305		2,282	2,132
	Goonyella		965	967	1,122	986	850		1,836	1,889
	Peak Downs		886	571	779	885	730		1,615	1,779
	Saraji		433	504	530	627	528		1,155	1,041
	Norwich Park		434	411	503	527	495		1,022	914
	CQCA total		3,794	3,519	4,064	4,002	3,908		7,910	7,755
	<u>South Blackwater (c)</u>									
			-	-	-	670	524		1,194	-
	<u>Gregory Joint Venture (b)</u>									
			970	845	960	486	408		894	1,821
	<u>BHP Mitsui Coal (d)</u>									
	Riverside		727	834	966	917	649		1,567	1,472
	South Walker Creek		798	844	836	906	817		1,723	1,467
			1,525	1,678	1,802	1,823	1,467		3,290	2,939

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BHP Mitsui Coal total									
Queensland total		6,289	6,042	6,826	6,980	6,307		13,288	12,515
Shipments									
Coking coal		4,669	4,401	4,813	4,804	4,011		8,815	9,223
Weak coking coal		1,466	1,138	1,245	1,592	1,674		3,267	2,531
Thermal coal		657	474	624	631	704		1,335	1,290
Total		6,792	6,013	6,682	7,027	6,390		13,417	13,044
(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.									
(b) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).									
(c) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and									
Mitsubishi Development Pty Ltd.									
(d) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.									
<u>QCT Resources, Australia (a)</u>									
Production									
CQCA		732	1,093	1,263	-	-		-	732
Gregory Joint Venture		173	213	242	-	-		-	173
South Blackwater		355	531	582	-	-		-	355
Total		1,260	1,837	2,087	-	-		-	1,260
Shipments									
Coking coal		876	1,633	1,476	-	-		-	876
Weak coking coal		146	227	231	-	-		-	146
Thermal coal		245	209	268	-	-		-	245
Total		1,267	2,069	1,975	-	-		-	1,267
(a) Production and shipments reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is									
equally owned by BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited (QCT) in November 2000.									
In June 2001, Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.									

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<u>Illawarra, Australia</u>										
	Production		1,328	1,619	1,889	2,055	1,841		3,896	3,066
	Shipments									
	Coking coal		1,512	1,410	1,686	1,457	1,655		3,112	2,838
	Thermal coal		165	67	246	136	94		230	293
	Total		1,677	1,477	1,932	1,593	1,749		3,342	3,131
MANGANESE ORES										
<u>South Africa</u>										
	Saleable production (a)		579	538	490	467	501		968	1,134
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
<u>Australia</u>										
	Saleable production (a)		318	379	446	505	387		892	787
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
MANGANESE ALLOYS										
<u>South Africa</u>										
	Saleable production (a)		106	96	85	69	101		170	217
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
<u>Australia</u>										
	Saleable production (a)		67	64	51	50	63		113	131
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
HOT BRIQUETTED IRON										
<u>Boodarie™ Iron, Australia</u>										

	Production		291	177	276	386	384		770	396
	Shipments		107	238	342	358	302		660	161

PRODUCTION AND SHIPMENT REPORT										
QUARTER ENDED								HALF YEAR ENDED		
			DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC	
			2000	2001	2001	2001	2001	2001	2000	
<b>STAINLESS STEEL MATERIALS</b>										
BHP Billiton attributable production and sales unless otherwise stated.										
('000 tonnes)										
<b>NICKEL</b>										
<u>CMSA, Colombia</u>										
	Production		6.9	9.4	9.1	9.6	10.4		20.0	13.3
	Sales		5.5	8.8	10.2	9.1	10.4		19.5	11.9
<u>Yabulu, Australia</u>										
	Production									
	Nickel		7.5	7.4	7.7	6.3	7.1		13.4	13.9
	Cobalt		0.4	0.5	0.5	0.4	0.4		0.8	0.8
	Sales									
	Nickel		6.3	6.5	8.2	7.7	6.9		14.6	12.6
	Cobalt		0.4	0.4	0.4	0.4	0.5		0.9	0.8
<b>CHROME ORES</b>										
<u>South Africa</u>										
	Saleable production (a)		898	674	665	629	609		1,238	1,819
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
<b>FERROCHROME</b>										

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<u>South Africa</u>										
	Saleable production (a)		249	192	194	207	206	413	522	
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
<b>PRODUCTION AND SHIPMENT REPORT</b>										
			QUARTER ENDED						HALF YEAR ENDED	
			DEC	MARCH	JUNE	SEPT	DEC		DEC	DEC
			2000	2001	2001	2001	2001		2001	2000
<b>ENERGY COAL</b>										
BHP Billiton attributable production and sales unless otherwise stated.										
('000 tonnes)										
<u>Ingwe, South Africa</u>										
	Production		17,811	14,379	14,571	14,538	13,724	28,262	32,372	
	Sales									
	Export		6,489	6,164	6,557	6,289	6,083	12,372	13,058	
	Local utility		10,273	6,957	6,821	7,477	6,780	14,257	17,371	
	Inland		1,473	1,207	1,110	1,092	1,111	2,203	2,690	
	Total		18,235	14,328	14,488	14,858	13,974	28,832	33,119	
<u>New Mexico, USA</u>										
	Production									
	Navajo Coal		2,119	1,838	2,170	1,694	1,682	3,376	3,663	
	San Juan Coal		1,843	2,155	1,720	1,412	1,488	2,900	3,379	
	Total		3,962	3,993	3,890	3,106	3,170	6,276	7,042	
	Sales - local utility		3,565	3,566	3,434	3,407	3,489	6,896	7,350	
<u>COAL, Australia</u>										
	Production		1,227	1,512	1,329	1,173	863	2,036	2,462	
	Sales									
	Export		685	1,190	1,201	604	571	1,175	1,634	
	Inland		235	396	399	398	378	776	627	
	Total		920	1,586	1,600	1,002	949	1,951	2,261	



<b>Kalimantan, Indonesia (a)</b>									
	Production								
	Senakin (b)		1,050	924	1,099	1,161	801	1,962	1,955
	Satui (b)		871	926	981	1,068	777	1,845	1,689
	Petangis		213	185	211	221	201	422	456
	Total		2,134	2,035	2,291	2,450	1,778	4,228	4,100
	Sales - export		2,049	1,942	2,308	2,312	1,684	3,996	4,124
(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production.									
(b) BHP Billiton sold its interest in Senakin and Satui effective 30 November 2001.									
<b>CDC &amp; CZN, Colombia (a)</b>									
	Production		687	1,091	1,053	1,138	1,088	2,226	687
	Sales - export		676	1,102	959	1,098	688	1,786	676
(a) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000									
and November 2000 respectively.									

<b>PRODUCTION AND SHIPMENT REPORT</b>									
QUARTER ENDED								HALF YEAR ENDED	
			DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
			2000	2001	2001	2001	2001	2001	2000
<b>PETROLEUM</b>									
BHP Billiton attributable production unless otherwise stated.									
CRUDE OIL & CONDENSATE ('000 barrels)									
	Bass Strait		7,096	6,990	6,946	7,387	7,197	14,584	14,900
	North West Shelf - condensate		1,144	1,240	1,239	1,331	1,310	2,641	2,369
	North West Shelf -		1,885	1,820	1,757	1,652	1,919	3,571	3,567

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	Wanaea/Cossack								
	Laminaria	3,875	3,533	3,076	3,001	2,569	5,570	8,244	
	Buffalo (a)	763	-	-	-	-	-	1,520	
	Griffin	1,714	2,241	1,194	1,037	863	1,900	3,705	
	Pakistan (b)	-	3	14	17	19	36	-	
	Typhoon (c)	-	-	-	835	1,443	2,278	-	
	Americas	944	941	958	918	919	1,837	1,770	
	Liverpool Bay	1,978	2,469	2,516	2,830	2,868	5,698	3,694	
	Bruce/Keith (d)	601	674	678	483	640	1,123	1,048	
	Total	20,000	19,911	18,378	19,492	19,747	39,239	40,817	
NATURAL GAS (billion cubic feet)									
	Bass Strait	18.96	22.91	26.75	30.05	23.14	53.19	46.74	
	North West Shelf - Domestic	3.28	3.29	3.81	3.68	3.73	7.41	6.41	
	North West Shelf - LNG	13.83	14.24	13.47	15.76	15.56	31.32	29.02	
	Griffin	0.82	0.73	0.84	1.35	1.25	2.60	1.57	
	Pakistan (b)	-	0.40	2.03	2.66	2.83	5.49	-	
	Typhoon (c)	-	-	-	0.67	1.48	2.15	-	
	Americas	5.38	5.19	5.52	5.41	5.45	10.86	10.59	
	Bruce	9.38	10.43	7.59	3.28	10.65	13.93	14.39	
	Keith (d)	0.11	0.24	0.25	0.19	0.27	0.46	0.11	
	Liverpool Bay	9.07	10.18	11.38	8.19	11.87	20.06	13.75	
	Total	60.83	67.61	71.64	71.24	76.23	147.47	122.58	
LPG ('000 tonnes)									
	Bass Strait	95.70	113.21	117.66	128.52	107.80	236.32	223.85	
	North West Shelf	30.69	30.44	31.65	36.32	35.53	71.85	62.17	
	Griffin	1.50	0.51	-	-	-	-	3.07	
	Bruce	26.72	23.01	24.85	16.51	28.50	45.01	38.29	
	Keith (d)	0.43	3.45	1.44	1.36	1.18	2.54	0.43	
	Total	155.04	170.62	175.60	182.71	173.01	355.72	327.81	
ETHANE ('000 tonnes)									
		9.98	15.69	18.53	24.05	18.59	42.64	33.17	
	(a) Buffalo sold effective September 2000.								
	(b) Zamzama extended well test commenced in March 2001.								
	(c) Typhoon commenced production in July 2001.								

	(d) Keith commenced production in November 2000.								

PRODUCTION AND SHIPMENT REPORT										
QUARTER ENDED								HALF YEAR ENDED		
		DEC	MARCH	JUNE	SEPT	DEC			DEC	
		2000	2001	2001	2001	2001			2001	
		2000	2001	2001	2001	2001			2001	
<b>BHP STEEL</b>										
BHP Billiton attributable production unless otherwise stated.										
('000 tonnes)										
PRODUCTION										
<u>Iron Sands</u>										
	NZS, New Zealand	712	274	478	397	464			861	1,435
<u>Coke</u>										
	Port Kembla, Australia	599	578	643	661	620			1,281	1,215
<u>Iron</u>										
	Port Kembla, Australia	1,231	1,177	1,269	1,262	1,191			2,453	2,529
<u>Raw Steel</u>										
	Port Kembla, Australia	1,226	1,120	1,176	1,238	1,109			2,347	2,534
	NZS, New Zealand	146	157	152	144	153			297	293
	Total	1,372	1,277	1,328	1,382	1,262			2,644	2,827
	Delta, Ohio (a)	186	190	197	196	196			392	379
<u>Marketable Steel Products</u>										
	Flat Products									
	Flat and Tinsplate products	1,152	1,094	1,183	1,183	1,054			2,237	2,394
	Coated Products									
	Rolled and coated products	464	462	474	533	400			933	995
	Flat and coated products (NZS)	125	139	135	137	117			254	262

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	Rolled and coated products (offshore)		98	81	89	69	70		139	168
	Building products (includes offshore)		34	42	42	40	36		76	74
	Total (b)		1,268	1,345	1,469	1,377	1,169		2,546	2,693
	Delta, Ohio (a)		182	186	193	192	192		384	371
<b>DESPATCHES (c)</b>										
<b>Business unit despatches</b>										
	Flat Products		1,069	1,098	1,294	1,128	996		2,124	2,312
	Coated Products		691	666	813	746	657		1,403	1,423
	Total (d)		1,237	1,282	1,587	1,296	1,153		2,449	2,473
<b>External despatches</b>										
	Australia	Domestic (e)	503	515	585	691	569		1,260	988
		Export	515	546	757	387	391		778	1,056
	New Zealand	Domestic (e)	62	56	55	61	56		117	129
		Export	55	77	97	83	67		150	123
	Other offshore		102	88	93	74	70		144	177
	Total		1,237	1,282	1,587	1,296	1,153		2,449	2,473
	Delta, Ohio (a)		177	190	191	191	189		380	367
(a) Production and despatches reported is that proportion determined by BHP Steel's equity interest in North Star BHP LLC (50%).										
(b) Total excludes production for intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.										
(c) Steel products only. Excludes pig iron and by-products.										
(d) Total excludes intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.										
(e) Includes despatches to OneSteel Limited from 1 November 2000.										

PRODUCTION AND SHIPMENT REPORT			QUARTER ENDED					HALF YEAR ENDED	
			DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
			2000	2001	2001	2001	2001	2001	2000

<b>EXPLORATION, TECHNOLOGY &amp; NEW BUSINESS</b>									
BHP Billiton attributable production and sales unless otherwise stated.									
DIAMONDS									
Ekati™, Canada									
	Production (a)	('000 carats)	318	375	427	767	928	1,695	627
(a) Interest in Ekati™ increased from 51% to 80% effective July 2001.									
<b>PRODUCTION AND SHIPMENT REPORT</b>									
QUARTER ENDED								HALF YEAR ENDED	
			DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
			2000	2001	2001	2001	2001	2001	2000
<b>STEEL - DISCONTINUED OPERATIONS (a)</b>									
BHP Billiton attributable production unless otherwise stated.									
('000 tonnes)									
PRODUCTION									
Iron Ore									
	Whyalla, Australia		254	-	-	-	-	-	910
Coke									
	Whyalla, Australia		49	-	-	-	-	-	198
Iron									
	Whyalla, Australia		102	-	-	-	-	-	372
Raw Steel									
	Whyalla, Australia		99	-	-	-	-	-	344
	Newcastle, Australia		-	-	-	-	-	-	-
	Sydney, Australia		36	-	-	-	-	-	164
	Total		135	-	-	-	-	-	508
Marketable Steel Products									

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	Long products		171	-	-	-	-	-	722
	Other offshore (USA) (b)		-	-	-	-	-	-	-
	Total (b)		171	-	-	-	-	-	711
<b>DESPATCHES (c)</b>									
<u>Business unit despatches</u>									
	Long Products		166	-	-	-	-	-	693
	Other offshore (USA) (b)		-	-	-	-	-	-	-
	Total (d)		166	-	-	-	-	-	693
<u>External despatches</u>									
	Australia	Domestic	150	-	-	-	-	-	632
		Export	16	-	-	-	-	-	61
	Other offshore (USA) (b)		-	-	-	-	-	-	-
	Total		166	-	-	-	-	-	693
(a) Data tables reflect the spin-out of OneSteel Limited from BHP Billiton effective 31 October 2000.									
(b) US steel businesses were sold in June 2000.									
(c) Steel products only. Excludes pig iron and by-products.									
(d) Total excludes intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.									
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BHP Billiton Limited ABN 49 004 028 077					BHP Billiton Plc Registration number 3196209				
Registered in Australia Registered Office: 600 Bourke Street Melbourne Victoria 3000 Telephone +61 3 9609 3333 Facsimile +61 3 9609 3015					Registered in England and Wales Registered Office: 1-3 Strand London WC2N 5HA United Kingdom Telephone +44 20 7747 3800 Facsimile +44 20 7747 3900				

The BHP Billiton Group is headquartered in Australia