UNITED STATES

SECURITIES ANI	D EXCHANGE C	OMMISSION
W	ashington, D.C. 20549	
	FORM 8-K	
	CURRENT REPORT	
Pursuant to Section 13 or	· 15(d) of the Securities Exc	hange Act of 1934
Date	of Report: February 2, 2006	
NCI BUILD	OING SYSTEM	S, INC.
(Exact name	of registrant as specified in its charte	r)
Delaware (State or other jurisdiction	1-14315 (Commission File Number)	76-0127701 (I.R.S. Employer
of incorporation)		Identification Number)
10943 North Sam Houston Parkway West		
Houston, Texas (Address of principal executive offices)		77064 (Zip Code)

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Registrant s telephone number, including area code: (281) 897-7788

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the obligation of the registrant under any of the following provisions:

- " Written communication pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- " Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- " Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- " Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

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Item 1.01 Entry into a Material Definitive Agreement.

On February 2, 2006, NCI Building Systems, Inc. (the Company) entered into a letter agreement governing the terms of employment for Richard F. Klein, President and Chief Operating Officer of the Company s metal coil coating division. Mr. Klein resigned from all positions as an officer of the Company, but will remain an employee of the Company though December 9, 2007 to assist as needed during the transition of his responsibilities to his successor. The terms of the letter agreement, a copy of which is being filed as Exhibit 10.1 to this Report, are hereby incorporated by reference in their entirety.

Item 9.01. Financial Statements and Exhibits.

(c) Exhibits.

Exhibit	
Number	Description
10.1	Letter Agreement, dated February 2, 2005, between NCI Building Systems, Inc. and Richard F. Klein

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SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

NCI BUILDING SYSTEMS, INC.

By: /s/ Todd R. Moore

Todd R. Moore Vice President, General Counsel and Secretary

Dated: February 7, 2006